

Friday, 17/08/2007 11:20:33 AM
User: Linda Lacelle

Process Sheet

SPHIT-3

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 34076A - 2
Estimate Number : 10338
P.O. Number : N/A
This Issue : 17/08/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : PURCHASED PARTS
Previous R in : 33780A
Written By : AD 07.08.20
Checked & Approved By : AD 07.08.20
Comment : Est Rev: A New Issue 05-11-07 JLM

Drawing Name : LUG
Part Number : D2657
Drawing Number : D2657 REV A
Project Number : N/A
Drawing Revision : A
Material : N/A
Due Date : 20/09/2007

Qty: 125 Um: 30 Each

Additional Product

Job Number:



Seq. #

Machine Or Operation:

Description:

1.0

M1010B0750X02500

ASTM A21 Steel .75"x2.5"



Comment: Qty.: 0.1925 f(s)/Unit Total: 5.7740 f(s)
Material: ASTM A36 steel bar 2.50" x 0.75" thick
(M1010-B0.750 x 02.500)
Batch M104288

JLM 07-09-12

2.0

BAND SAW

BAND SAW



Comment: BAND SAW
Cut blanks: 2.200" long

JLM 07-09-12

3.0

HAAS1

HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

1-Machine per folio FA040 and Dwg D2657

2-Deburr

Issue P.O to Mtec 4575

u 8-09-13

Machine per Dwg D2657 Rev A

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Receive + inspect for transit damage

7/9/12 SQ 35x

5.0

QC5

SECOND CHECK



Comment: SECOND CHECK

inspect level 5

En 02/02/21 78 count counter
En 02/02/18 35

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 34076A

Part Number: D2657

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Welding

U

07-09-21



78

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *N/A*

FC

07/09/20

(35)

7.1

QC21

FINAL INSPECTION/W/O RELEASE



07/09/20

(78)

(35)

Comment: FINAL INSPECTION/W/O RELEASE

07/09/20

Job Completion



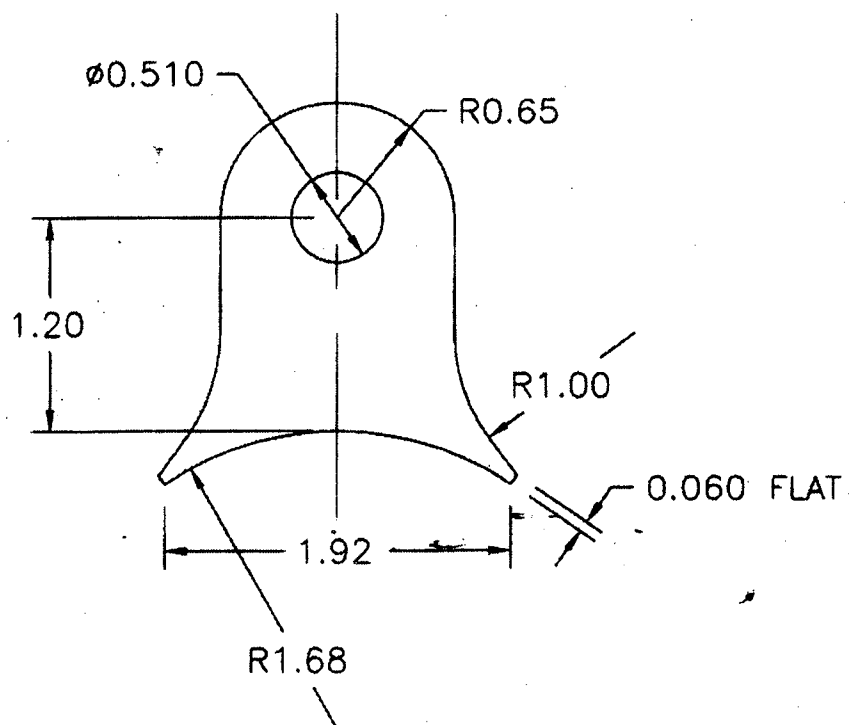
U 07-09-20
U 07-09-25



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2657	REV. A SHEET 1 OF 1
DATE 97.11.03		TITLE LUG	SCALE 1:1
A	97.11.03	NEW ISSUE	

RELEASED
97/11/07 DS

REFERENCE ONLY



0.063
00.04.05
[Signature]

BREAK ALL SHARP CORNERS ~~0.010 TO 0.020~~
MATERIAL: ASTM A36 STEEL 0.375 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTER-LINE



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

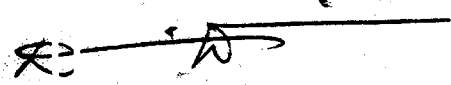
SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
78	D2657	Lug	4575
MATERIAL: supplied by DART M1010B0750X02500 B104288			

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Denise Robinson

Vankleek Hill, September 20, 2007

DART

Purchase Order

Date Sep 13, 2007	Page 1
Purchase Order Number PO00004575	

Dart Aerospace Ltd
127 Aberdeen St
Hawkesbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED

Vendor Address:

Metec Metal Technology Inc.
20 Ter Fox Drive
PO Box 781
Wankhill Hill, ON K0B 1R0
Phone (613) 678-3957
Fax (613) 678-3956

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MET003	Sep 13, 2007	N30		Sep 17, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 5.0000	D2657 B34076A	LUGS Comments: MACHINE PER DRWG D2657 REV.A MATERIAL SUPPLIED BY DART M1010B0750X02500 B104288	17/09/2007	No	16.000000		2,000.00

Rec. 35 7/10/08 SC
Rev 78 7/9/20 SC

**CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY**

Comments:**Tax Summary:**

GST 120.00
GSTME 0.00
GSTND 0.00

Less:
Included tax

0.00

Subtotal

2,000.00

Total tax

120.00

Entered By: LLAGELLE

Total purchase order in